

What are

OS are

**Occupational** Standards(OS)?

OS describe what individuals need to do, know and understand in

order to carry out

a particular job role or function

performance

standards that

achieve when

carrying out functions in the

workplace,

individuals must



# QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR CAPITAL GOODS INDUSTRY



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# Introduction **Qualifications Pack: Polisher – Manual**

**SECTOR:** CAPITAL GOODS

#### SUB-SECTOR:

- 1. Machine Tools
- 2. Tools Dies and Press Tools
- 3. Plastic Manufacturing Machinery 7. Light Engineering Goods
- 4. Textile Manufacturing Machinery
- 5. Process Plant Machinery
- 6. Electrical and Power Machinery

**OCCUPATION:** Coating and Painting

**REFERENCE ID:** CSC/ Q 0150

Polisher – Manual: Manual finishing by polishing a wide range of products made from metals and metal alloys used in component machining and manufacturing.

Brief Job Description: Select appropriate polishing equipment and method to suit work requirements, fitting and adjusting abrasive belts on polishing machines, identifying surface imperfections, understanding processing hazards, finally polishing the material and inspecting the components after polishing.

Personal Attributes: Basic communication, numerical and computational abilities. Openness to learning, ability to plan and organize own work and identify and solve problems in the course of working. Understanding the need to take initiative and manage self and work to improve efficiency and effectiveness

### specifications of the underpinning knowledge and understanding

together with

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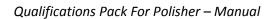
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Qualifications Pack Code	CSC/ Q 0150		
Job Role	Polis	her – Manual	
Credits NSQF [OPTIONAL]		Version number	2.0
Sector	CAPITAL GOODS	Drafted on	10/04/14
Sub-sector	<ol> <li>Machine Tools</li> <li>Tools Dies And Press Tools</li> <li>Plastic Manufacturing         Machinery</li> <li>Textile Manufacturing         Machinery</li> <li>Process Plant Machinery</li> <li>Electrical and Power         Machinery</li> <li>Light Engineering Goods</li> </ol>	Last reviewed on	
Occupation	COATING AND PAINTING	Next review date	15/04/14







Job Role	Polisher – Manual
Role Description	Manual finishing by polishing a wide range of products made from metals and metal alloys used for component machining and manufacturing.
NSQF level	L2
Minimum Educational Qualifications*	8th Standard
Maximum Educational Qualifications*	
•	
Training (Suggested but not mandatory)	No Previous Training Required
Experience	No Previous Experience Required
Applicable National Occupational Standards (NOS)	Compulsory: CSC/ N 0134 Perform manual polishing on metals and metal alloys CSC/ N 0135 Use basic health and safety practices at the workplace CSC/ N 0136 Work effectively with others  Optional: 1. Nil
Performance Criteria	As described in the relevant OS units





	Keywords /Terms	Description
	Core Skills/Generic	Core Skills or Generic Skills are a group of skills that are key to learning
	Skills	and working in today's world. These skills are typically needed in any
		work environment. In the context of the NOS, these include
		communication related skills that are applicable to most job roles.
	Function	Function is an activity necessary for achieving the key purpose of the
		sector, occupation, or area of work, which can be carried out by a person
		or a group of persons. Functions are identified through functional
		analysis and form the basis of NOS.
ŀ	Job role	Job role defines a unique set of functions that together form a unique
		employment opportunity in an organization.
	Knowledge and	Knowledge and Understanding are statements which together specify the
	Understanding	technical, generic, professional and organizational specific knowledge
	· ·	that an individual needs in order to perform to the required standard.
ŀ	National Occupational	NOS are Occupational Standards which apply uniquely in the Indian
	Standards (NOS)	context
ŀ	Occupation	Occupation is a set of job roles, which perform similar/related set of
	•	functions in an industry.
ŀ	Organisational Context	Organisational Context includes the way the organization is structured
	Ü	and how it operates, including the extent of operative knowledge
		managers have of their relevant areas of responsibility.
f	Performance Criteria	Performance Criteria are statements that together specify the standard
		of performance required when carrying out a task.
ŀ	Qualifications Pack(QP)	Qualifications Pack comprises the set of NOS, together with the
		educational, training and other criteria required to perform a job role. A
		Qualifications Pack is assigned a unique qualification pack code.
	Qualifications Pack	Qualifications Pack Code is a unique reference code that identifies a
	Code	qualifications pack.
ŀ	Scope	Scope is the set of statements specifying the range of variables that an
	•	individual may have to deal with in carrying out the function which have
		a critical impact on the quality of performance required.
Ī	Sector	Sector is a conglomeration of different business operations having similar
		businesses and interests. It may also be defined as a distinct subset of the
		economy whose components share similar characteristics and interests.
ŀ	Sub-Sector	Sub-sector is derived from a further breakdown based on the
		characteristics and interests of its components.
f	Sub-functions	Sub-functions are sub-activities essential to fulfil the achieving the
		objectives of the function.
ŀ	Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish
		specific designated responsibilities.
ŀ	Unit Code	Unit Code is a unique identifier for a NOS unit, which can be denoted
		with an 'N'
ļ	Unit Title	Unit Title gives a clear overall statement about what the incumbent
		should be able to do.
ŀ	Vertical	Vertical may exist within a sub-sector representing different domain
		areas or the client industries served by the industry.
L		, , , , , , , , , , , , , , , , , , , ,



### Qualifications Pack For Polisher – Manual



Acronyms

Keywords /Terms	Description
CO2	Carbon dloxide
CPR	Cardiac Pulmonary Resuscitation
PPE	Personal Protective Equipment

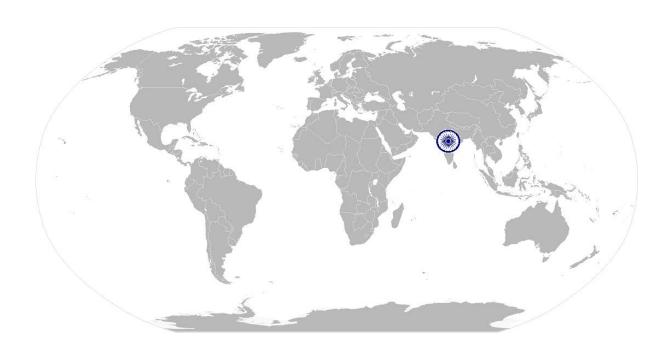






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# National Occupational Standard



# **Overview**

This unit covers finishing by manually polishing a wide range of products made from metals and metal alloys used for component machining and manufacturing.







Unit Code	CSC / N 0134
Unit Title (Task)	Perform manual polishing on metals and metal alloys
Description	This unit covers finishing by manually polishing a wide range of components and products made from metals and metal alloys used for machining and manufacturing.
	This involves selecting appropriate polishing equipment and method to suit work requirements; fitting and adjusting abrasive belts on polishing machines, identifying surface imperfections, understanding processing hazards and finally polishing the material with appropriate process to match specifications.
	It also involves inspecting the components after polishing operations and correcting faults to ensure that the polished material is as per the required specification.
	The candidate will be expected to perform as per instructions given, take responsibility for own actions and for the quality and accuracy of the work produced.
	The candidate will have knowledge and understanding of the equipment, materials and consumables used; finishing & polishing operations and procedures and their applications; the importance of quality and accuracy in the work and the safety precautions required.
	The candidate will be required to demonstrate safe working practices throughout, and will understand responsibility they owe to themselves and others in the workplace.
Scope	This unit/task covers the following:  Valid sources for job specifications are:  job instruction sheet/job card  work drawings and instructions  planning documentation  quality control documents  process specifications  standard operating procedures  instructions from supervisor
	Job requirements to be established are:
	Finishing /polishing equipment used are:  • abrasive belt for grinders  • pedestal grinders and polishers  • flat wheels







<ul> <li>fabric mops and brushes with underhand and overhand techniques</li> </ul>
flexible drive appliances
<ul> <li>buffing compounds</li> </ul>
<ul> <li>cutting compounds and abrasives</li> </ul>
Finishing /polishing media(containing solid and liquid compositions) used are:
• alumina
aluminum oxide
silicon carbide
diamond dust
tripoli
calcium oxide
• iron oxides
Parameters to be check finishing are:
• texture
• roughness
Toughiness
Kinds of Materials on which polishing done are:
• cast iron
zinc/zinc alloys
• bronzes
<ul> <li>low-carbon steel, low alloy steels, high yield steels, stainless steels</li> </ul>
clad and coated materials
aluminum/aluminum alloys
<ul> <li>copper/copper alloys</li> </ul>
Documentation during and post operations are:
• job card
progress records
incident reports

### Performance Criteria(PC) w.r.t. the Scope

Element	Performance Criteria		
Working safely	The user/individual on the job should be able to:		
	PC1. comply with health and safety, environmental and other relevant regulations and guidelines at work and ensure process compliance		
	PC2. adhere to procedures or systems in place for risk assessment, occupational standards, personal protective equipment (PPE) and other relevant occupational safety regulations		
	PC3. follow laid down procedures and instructions		
	PC4. ensure that all tools, equipment, power tool cables, extension leads are in a safe and usable condition; are kept at secured location		
	PC5. ensure that all measuring equipment are within calibration date and are approved for usage		







	PC6. ensure work area is clean and safe from hazards before and after the job is completed
Preparing for	The user/individual on the job should be able to:
polishing operations	PC7. obtain job specification from a valid and approved source
polishing operations	1
	PC8. read and establish job requirements from the job specification document accurately
	PC9. report and rectify incorrect and inconsistent information in job specification
	documents as per organization procedures
	PC10. prepare the work area for the polishing operations as per procedure
	PC11. obtain correct work-pieces/raw materials and consumables as per job
	requirements
	PC12. identify the metals, metal alloys and non-metals accurately for the job
	PC13. interpret surface finish specifications accurately
	PC14. select polishing method/technique as per the work requirements
	PC15. obtain appropriate tools and equipment per job requirements
Carrying out	The user/individual on the job should be able to:
polishing	PC16. fit abrasive belts according to standard operating procedures
polisiling	
	PC17. fit grinding wheels and mops according to standard operating procedures
	PC18. install polishing mops and buffs according to standard operating procedures
	PC19. set work pieces as per job requirements using appropriate positioning and/or
	holding devices
	PC20. finish job surface to specification according to requirement
	PC21. check the polished products to example completeness of work
	PC22. identify common surface imperfections and correct errors
III III C	PC23. complete documentation post completion of work, as per procedure
Handling of	The user/individual on the job should be able to:
unresolved problems	PC24. refer unresolved job related problems to appropriate personnel for support
	PC25. monitor the problem and keep the supervisor informed about progress or any
	delays in resolving the problem
Knowledge and Unders	standing (K)
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. relevant legislation, standards, policies, and procedures followed in the
	company relevant to own employment and performance conditions
(Knowledge of the	KA2. relevant health and safety requirements applicable in the work place
company /	, , , , , , , , , , , , , , , , , , , ,
organization and	KA3. own job role and responsibilities and sources for information pertaining to
its processes)	employment terms, entitlements, job role and responsibilities
its processes)	KA4. reporting structure, inter-dependent functions, lines and procedures in the
	work area
	KA5. how to engage with specialists for support in order to resolve incidents and
	service requests
	KA6. importance of working in clean and safe environment practices and
	procedures
	,
	KA7. relevant people and their responsibilities within the work area
	KA8. escalation matrix and procedures for reporting work and employment related
	issues
	KA9. documentation and related procedures applicable in the context of
	employment and work
	1 '







B. Technical	The user/individual on the job needs to know and understand:
	The user/individual on the job needs to know and understand:
Knowledge	KB1. kinds of common metals, metal alloys and non-metals
	KB2. common terminology used in polishing procedures
	KB3. polishing media to be used in finishing/polishing for different types of material
	KB4. kinds of tools and equipment for installing, fitting and adjusting abrasive belts on polishing machines
	KB5. procedures, tools and techniques required to fit and dress grinding wheels and mops and buffs
	KB6. finishing and polishing methods and techniques and reasons for selecting a specific method or technique
	KB7. polishing operations and importance of procedures of tools and equipment usage for the polishing operations
	KB8. effect of different types and grades of polishing media used for surface finish
	KB9. importance of following specified polishing sequence and procedures
	KB10. types and sources of appropriate job specifications
	KB11. importance and procedures to ensure suitability of work-pieces/materials and
	consumables for the specified job
	KB12. importance of securing the work-piece/raw material correctly using
	appropriate devices and mechanisms
	KB13. methods and techniques to check for common surface imperfections/defects
	and conformance to specifications
	KB14. common problems that can occur in the polishing activity and procedure
	KB15. surface imperfections/defects that can be removed/repaired by manual
	finishing/polishing procedures
	KB16. procedures for handling components with surface imperfections/defects that
	cannot be removed/repaired and how can they be minimized
	KB17. importance of tools and equipment to be kept in a safe and usable condition
	KB18. hazards associated with carrying out the manual finishing/polishing process
	KB19. personal protective equipment (PPE) and clothing that must be worn during
	the manual polishing activity and from where can it be obtained
Skills (S) [Optional]	
A. Core Skills/	Communication
Generic Skills	The user/ individual on the job needs to know and understand how to:
	SA1. read and interpret information correctly from various job specification
	documents, manuals, health and safety instructions, memos, etc. applicable to
	the job in English and/or local language
	SA2. check and clarify task-related information
	SA3. liaise with appropriate authorities using correct protocol
	SA4. convey and share technical information clearly using appropriate language
	SA5. fill up appropriate technical forms, process charts, activity logs as per
	organizational format in English and/or local language
	SA6. communicate with people in respectful form and manner in line with
	organizational protocol
	Numerical and computational skills







	The user/individual on the job needs to know and understand how to:  SA7. undertake numerical operations, and calculations/ formulae
	SA8. identify and draw various basic, compound and solid shapes as per
	dimensions given
	SA9. use appropriate measuring techniques and units of measurement
	SA10. use appropriate units and number systems to express degree of accuracy
	Learning
	The user/individual on the job needs to know and understand how to:
	SA11. maintain current knowledge of applicable standards, legislation, codes of
	practice and product/process developments
	SA12. participate in on-the-job and other learning, training and development
	interventions and assessment
	SA13. clarify task related information with appropriate personnel or technical
	adviser
	SA14. seek to improve and modify own work practices
B. Professional Skills	Problem Solving
	The user/individual on the job needs to know and understand how to:
	SB1. identify problems with work planning, procedures, output and behavior and
	their implications
	SB2. prioritize and plan for problem solving
	SB3. communicate problems appropriately to others
	SB4. identify sources of information and support for problem solving
	SB5. seek assistance and support from other sources to solve problems
	SB6. identify effective resolution techniques
	SB7. select and apply resolution techniques
	SB8. seek evidence for problem resolution
	Plan and Organize
	The wear/individual on the inhunced by luncus and understand hourte.
	The user/individual on the job needs to know and understand how to:
	SB9. plan, prioritize and sequence work operations as per job requirements
	SB10. organize and analyze information relevant to work
	SB11. basic concepts of shop-floor work productivity including waste reduction,
	efficient material usage and optimization of time
	Initiative and Enterprise
	The user/individual on the job needs to know and understand:
	SB12. importance and impact of initiative and enterprise for achieving better results
	for self, others and organization
	SB13. how to undertake and express new ideas and initiatives to others
	SB14. modify work plan to overcome unforeseen difficulties or developments that
	occur as work progresses
	SB15. participate in improvement procedures including process, quality and
	internal/external customer/supplier relationships
	SB16. one's competencies can and should be applied in new and different situations
	and contexts to achieve more
	Self-Management
	The user/individual on the job needs to know and understand:







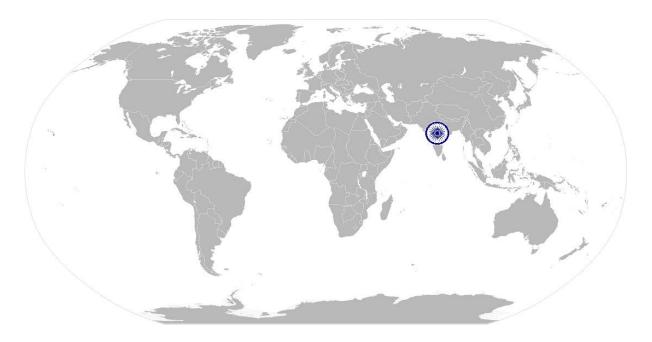
SB17.	importance of taking responsibility for own work outcomes
SB18.	importance of adherence to work timings, dress code and other organizational
	nolicies

- SB19. importance of following laid down rules, procedures, instructions and policies
- SB20. importance of exercising restraint while expressing dissent and during conflict situations
- SB21. how to avoid and manage distractions to be disciplined at work
- SB22. importance of time management for achieving better results

#### **Teamwork**

The user/individual on the job needs to know and understand how to:

- SB23. work in a team in order to achieve better results
- SB24. identify and clarify work roles within a team
- SB25. communicate and cooperate with others in the team
- SB26. seek assistance from fellow team members









# **NOS Version Control**

NOS Code		CSC/ N 0134	
Credits NSQF [OPTIONAL]		Version number	2.0
Industry	Capital Goods	Drafted on	10/04/14
Industry Sub-sector	<ol> <li>Machine Tools</li> <li>Tools Dies And Press         Tools</li> <li>Plastic Manufacturing         Machinery</li> <li>Textile Manufacturing         Machinery</li> <li>Process Plant Machinery</li> <li>Electrical and Power         Machinery</li> <li>Light Engineering Goods</li> </ol>	Last reviewed on	
		Next review date	15/04/14

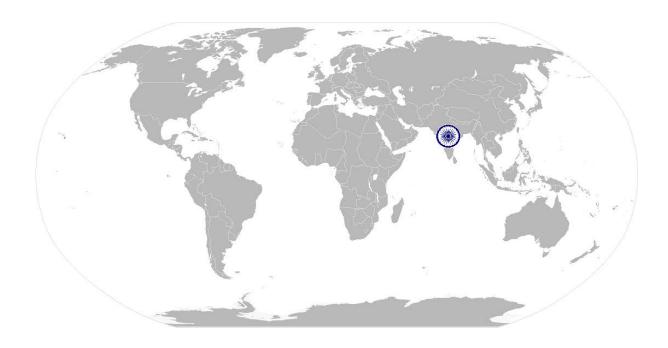






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# National Occupational Standard



# **Overview**

This unit covers health, safety and security at the workplace. This includes procedures and practices that candidates need to follow to help maintain a healthy, safe and secure work environment.







Unit Code	CSC / N 0135
Unit Title	Use basic health and safety practices at the workplace
(Task)  Description	This OS unit is about knowledge and practices relating to health, safety and security that candidates need to use in the workplace. It covers responsibilities towards self, others, assets and the environment.
	It includes understanding of risks and hazards in the workplace, along with common techniques to minimize risk, deal with accidents, emergencies, etc.
	It covers knowledge of fire safety, common first aid applications, safe practices and emergency procedures.
Scope	This unit/task covers the following:
	Protective clothing includes:  • leather or asbestos gloves  • flame proof aprons  • flame proof overalls buttoned to neck  • cuffless (without folds) trousers  • reinforced footwear  • helmets/hard hats  • cap and shoulder covers  • ear defenders/plugs  • safety boots  • knee pads  • particle masks  • glasses/goggles/visors  Equipment includes:  • hand shields  • machine guards  • residual current devices  • shields  • dust sheets  • respirator  Hazards include:
	<ul> <li>working with electrical and thermal tools and equipment</li> <li>sharp edged and heavy tools</li> <li>heated metals</li> <li>oxy-fuel and gas cylinders</li> <li>welding radiation</li> <li>Surfaces: sharp, slippery, uneven, chipped, broken, etc.</li> <li>Substances: chemicals, gas, oxy-fuel, fumes, dust, etc.</li> </ul>
	<ul> <li>Substances: chemicals, gas, oxy-ruel, rumes, dust, etc.</li> <li>Physical: working at heights, large and heavy objects and machines, sharp and piercing objects, tolls and machines, intense light, load noise,</li> </ul>







- obstructions in corridors, by doors, blind turns, noise, over stacked shelves and packages, etc.
- Electrical: power supply and points, loose and naked cables and wires, electrical machines and appliances, etc.

#### Safe working practices include:

- using protective clothing and equipment
- putting up and reading safety signs
- handle tools in the correct manner and store and maintain them properly
- keep work area clear of clutter, spillage and unsafe object lying casually
- while working with electricity take all electrical precautions like insulated clothing, adequate equipment insulation, use of control equipment, dry work area, switch off the power supply when not required, etc.
- safe lifting and carrying practices
- use equipment that is working properly and is well maintained
- take due measures for safety while working in confined places, trenches or at heights, etc. including safety harness, fall arrestors, etc.

#### Methods are:

- training in health and safety procedures
- using health and safety procedures
- use of equipment and working practions (such as safe carrying procedures)
- safety notices, advice
- instruction from colleagues and supervisors

#### Faults include:

- corrosion of metal components
- deterioration
- splits and cracks timber components
- imbalance
- loose rungs
- nuts or bolts, etc.

#### Ladders set up includes:

- firm/level base
- clip/lash down
- leaning at the correct angle, etc.

#### Good housekeeping practices include:

- clean/tidy work areas
- removal/disposal of waste products
- protect surfaces

#### Emergency procedures include:

raising alarm







- safe/efficient evacuation
- correct means of escape
- correct assembly point
- roll call
- correct return to work

#### Various areas are:

- on chemical containers
- equipment
- packages
- inside buildings
- in open areas and public spaces, etc.

#### General health and safety equipment includes:

- fire extinguishers
- first aid equipment
- safety instruments and clothing
- safety installations, eg fire exits, exhaust fans

#### Incident Report includes details of:

- name
- date/time of incident
- date/time of report
- location
- environment conditions
- persons involved
- sequence of events
- injuries sustained
- damage sustained
- actions taken
- witnesses
- supervisor/manager notified

#### Job titles include:

- health and safety officer
- first aid officer
- fire officer

#### Documents include:

- fire notices
- accident reports
- safety instructions for equipment and procedures
- company notices and documents
- legal documents (eg government notices)

#### Activities and causes include:







physical actions
• reading
listening to and giving instructions
inattention
sickness and incapacity (such as drunkenness)
health hazards (such as untreated injuries and contagious illness)
Exposure to toxic materials could be by:
exposure: ingested, contact with skin, inhaled
preventative action: ventilation, masks, protective clothing/equipment
remedial action: immediate first aid, report to supervisor
materials: solvents, flux, lead
Types of fires are:
Class A: eg. ordinary solid combustibles, such as wood, paper, cloth,
plastic, charcoal, etc.
Class B: flammable liquids and gases, such as gasoline, propane, diesel fuel, tar, cooking oil, and similar substances
Class C: eg. electrical equipment such as appliances, wiring, breaker
panels, etc. (These categories of fires become Class A, B, and D fires when
the electrical equipment that initiated the fire is no longer receiving
electricity)
Class D: combustible metals such as magnesium, titanium, and sodium
(These fires burn at extremely high temperatures and require special
suppression agents)
Causes of fires are:
• heating of metal,
• spontaneous ignition,
• sparking,
electrical heating,
<ul><li>loose fires (smoking, welding, etc.)</li></ul>
• chemical fires, etc.
Chemical mes, etc.
Fire extinguishers use:
• sand
water
• foam
• CO2
dry powder

remonitative criterialists with	<b>Performance</b>	Criteria	PC	) w.r.t. the Scop	е
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Element	Performance Criteria	
Health and safety	The user/individual on the job should be able to:	
	PC1. use protective clothing/equipment for specific tasks and work conditions	







	PC2. state the name and location of people responsible for health and
	safety in the workplace
	PC3. state the names and location of documents that refer to health and safety in the workplace
	PC4. identify job-site hazardous work and state possible causes of risk or accident in the workplace
	PC5. carry out safe working practices while dealing with hazards to ensure the safety of self and others state methods of accident prevention in
	the work environment of the job role  PC6. state location of general health and safety equipment in the workplace
	PC7. inspect for faults, set up and safely use steps and ladders in general use
	PC8. work safely in and around trenches, elevated places and confined areas
	PC9. lift heavy objects safely using correct procedures
	PC10. apply good housekeeping practices at all times
	PC11. identify common hazard signs displayed in various areas
	PC12. retrieve and/or point out documents that refer to health and safety in
	the workplace
Fire safety	The user/individual on the job should be able to:
	PC13. use the various appropriate fire extinguishers on different types of
	fires correctly
	PC14. demonstrate rescue techniques applied during fire hazard
	PC15. demonstrate good housekeeping in order to prevent fire hazards
	PC16. demonstrate the correct use of a fire extinguisher
Emergencies, rescue	The user/individual on the job should be able to:
and first-aid	PC17. demonstrate how to free a person from electrocution
procedures	PC18. administer appropriate first aid to victims where required eg. in case
	of bleeding, burns, choking, electric shock, poisoning etc.
	PC19. demonstrate basic techniques of bandaging
	PC20. respond promptly and appropriately to an accident situation or
	medical emergency in real or simulated environments
	PC21. perform and organize loss minimization or rescue activity during an
	accident in real or simulated environments
	PC22. administer first aid to victims in case of a heart attack or cardiac arrest
	due to electric shock, before the arrival of emergency services in real
	or simulated cases
	PC23. demonstrate the artificial respiration and the CPR Process
	PC24. participate in emergency procedures
	PC25. complete a written accident/incident report or dictate a report to
	another person, and send report to person responsible
	PC26. demonstrate correct method to move injured people and others
	during an emergency
<b>Knowledge and Under</b>	standing (K)







A. Organizational Context (Knowledge of the company / organization and	The user/individual on the job needs to know and understand:  KA1. names (and job titles if applicable), and where to find, all the people responsible for health and safety in a workplace.  KA2. names and location of documents that refer to health and safety in the workplace.	
its processes)		
B. Technical Knowledge	The user/individual on the job needs to know and understand: KA3. meaning of "hazards" and "risks" KA4. health and safety hazards commonly present in the work environment	
	and related precautions  KA5. possible causes of risk, hazard or accident in the workplace and why risk and/or accidents are possible	
	KA6. activities and causes of risk and accident KA7. methods of accident prevention	
	KA8. safe working practices when working with tools and machines KA9. safe working practices while working at various hazardous sites KA10. where to find all the general health and safety equipment in the	
	workplace	
	KA11. various dangers associated with the use of electrical equipment KA12. preventative and remedial actions to be taken in the case of exposur to toxic materials.	
	KA13. importance of using protective clothing/equipment while working KA14. precautionary activities to prevent the fire accident	
	KA15. various causes of fire KA16. techniques of using the different fire extinguishers	
	KA17. different methods of extinguishing fire	
	KA18. rescue techniques applied during a fire hazard	
	KA19. various types of safety signs and what they mean KA20. appropriate basic first aid treatment relevant to the condition eg. shock, electrical shock, bleeding, breaks to bones, minor burns, resuscitation, poisoning, eye injuries	
	KA21. content of written accident report	
	KA22. potential injuries and ill health associated with incorrect manual handing	
	KA23. safe lifting and carrying practices	
	KA24. personal safety, health and dignity issues relating to the movement of	
	a person by others  KA25. potential impact to a person who is moved incorrectly	
Skills (S) [Optional]	NAZO. Potential impact to a person who is moved incorrectly	
A. Core Skills/	Reading and Writing Skills	
Generic Skills	The user/individual on the job needs to know and understand how to:  SA1. read and comprehend basic content to read labels, charts, signages  SA2. read and comprehend basic English to read manuals of operations  SA3. read and write an accident/incident report in local language or English	







	Oral Communication (Listening and Speaking skills)		
	The user/individual on the job needs to know and understand how to:  SA4. question coworkers appropriately in order to clarify instructions and other issues  SA5. give clear instructions to coworkers, subordinates others		
	Decision Making		
	The user/individual on the job needs to know and understand how to:  SA6. make appropriate decisions pertaining to the concerned area of work with respect to intended work objective, span of authority, responsibility, laid down procedure and guidelines		
B. Professional Skills	Plan and Organize		
	The user/individual on the job needs to know and understand:  SB1. plan and organize their own work schedule, work area, tools, equipment and materials to maintain decorum and for improved productivity  Working with others		
	The user/individual on the job needs to know and understand how to:  SB2. remain congenial while discussing and debating issues with co-workers SB3. follow appropriate protocols for communication based on situation, hierarchy, organizational culture practice SB4. ask for, provide and receive required assistance where possible to ensure achievement of work related objectives SB5. thank coworkers for any assistance received SB6. offer appropriate respect based on mutuality and respect for fellow worksmanship and authority		
	The user/individual on the job needs to know and understand how to: SB7. think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s) SB8. identify immediate or temporary solutions to resolve delays SB9. identify sources of support that can be availed of for problem solving for various kind of problems SB10. seek appropriate assistance from other sources to resolve problems SB11. report problems that you cannot resolve to appropriate authority  Analytical Thinking  The user/individual on the job needs to know and understand how to: SB12. identify cause and effect relations in their area of work SB13. use cause and effect relations to anticipate potential problems and their solution		







# **NOS Version Control**

NOS Code		CSC / N 0135	
Credits(NSQF) [OPTIONAL]		Version number	2.0
Industry	Capital Goods	Drafted on	10/04/14
Industry Sub-sector	<ol> <li>Machine Tools</li> <li>Tools Dies And Press         Tools</li> <li>Plastic Manufacturing         Machinery</li> <li>Textile Manufacturing         Machinery</li> <li>Process Plant         Machinery</li> <li>Electrical and Power         Generation Machinery</li> <li>Light Engineering         Goods</li> </ol>	Last reviewed on	
		Next review date	15/04/14

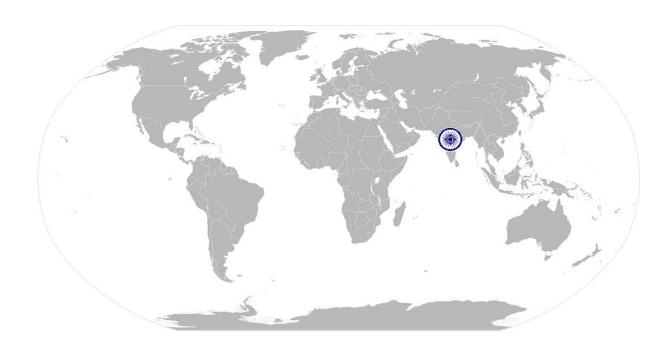






CSC/ N 0136: Work effectively with others

# National Occupational Standard



# **Overview**

This unit covers basic practices that improve effectiveness of working with others in an organizational set-up.



# National Occupational Standards



CSC/ N 0136: V	Work effectively with others		
Unit Code CSC / N 0136			
Unit Title (Task)	Work effectively with others		
Description	This unit covers basic etiquette and competencies that a candidate is required to possess and demonstrate in their behavior and interactions with others at the workplace.		
	These cover areas such as communication etiquette, discipline, listening, handling conflict and grievances.		
Scope	This unit/task covers the following:		
	Etiquette includes:		
	do not use abusive language		
	use appropriate titles and terms of respect		
	do not eat or chew while talking (vice versa)etc.		
	Behaviors include:		
	• punctuality		
	completing tasks as per given time and standards		
	not gossiping and idling time		
	eliminating waste		
	• honesty, etc.		
Performance Crite	eria (PC) w.r.t. the Scope		
Element	Performance Criteria		
	The user/individual on the job should be able to:		
	PC1. accurately receive information and instructions from the supervisor and		
	fellow workers, getting clarification where required		
	PC2. accurately pass on information to authorized persons who require it and		
	within agreed timescale and confirm its receipt		
	PC3. give information to others clearly, at a pace and in a manner that helps them		
	to understand		
	PC4. display helpful behavior by assisting others in performing tasks in a positive		
	manner, where required and possible PC5. consult with and assist others to maximize effectiveness and efficiency in		
	carrying out tasks		
	PC6. display appropriate communication etiquette while working		
	PC7. display active listening skills while interacting with others at work		
	PC8. use appropriate tone, pitch and language to convey politeness, assertiveness		
	care and professionalism		
	PC9. demonstrate responsible and disciplined behaviors at the workplace		
	PC10. escalate grievances and problems to appropriate authority as per procedure		
	to and allowed a situation of the situat		

#### Knowledge and Understanding (K)

Mowiedle and Orderstanding (N)	
A. Organizational	The user/individual on the job needs to know and understand:
Context	

to resolve them and avoid conflict



# National Occupational Standards



# CSC/ N 0136: Work effectively with others

	A checuvery with others		
(Knowledge of the	KA1. legislation, standards, policies, and procedures followed in the company		
company /	relevant to own employment and performance conditions		
organization and	KA2. reporting structure, inter-dependent functions, lines and procedures in the		
its processes)	work area		
	KA3. relevant people and their responsibilities within the work area		
	KA4. escalation matrix and procedures for reporting work and employment related		
	issues		
B. Technical	The user/individual on the job needs to know and understand:		
Knowledge	KB1. various categories of people that one is required to communicate and co-		
Miowicage	ordinate with in the organization		
	KB2. importance of effective communication in the workplace		
	KB3. importance of teamwork in organizational and individual success		
	KB4. various components of effective communication		
	KB5. key elements of active listening		
	KB6. value and importance of active listening and assertive communication		
	KB7. barriers to effective communication		
	KB8. importance of tone and pitch in effective communication		
	KB9. importance of avoiding casual expletives and unpleasant terms while		
	communicating professional circles		
	KB10. how poor communication practices can disturb people, environment and		
	cause problems for the employee, the employer and the customer		
	KB11. importance of ethics for professional success		
	KB12. importance of discipline for professional success		
	KB13. what constitutes disciplined behavior for a working professional		
	KB14. common reasons for interpersonal conflict		
	KB15. importance of developing effective working relationships for professional		
	success  KB16. expressing and addressing grievances appropriately and effectively		
	KB17. importance and ways of managing interpersonal conflict effectively		
	RS17. Importance and ways of managing interpersonal commet effectively		
Skills (S) [Optional]			







CSC/ N 0136: Work effectively with others

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		Next review date	15/04/14